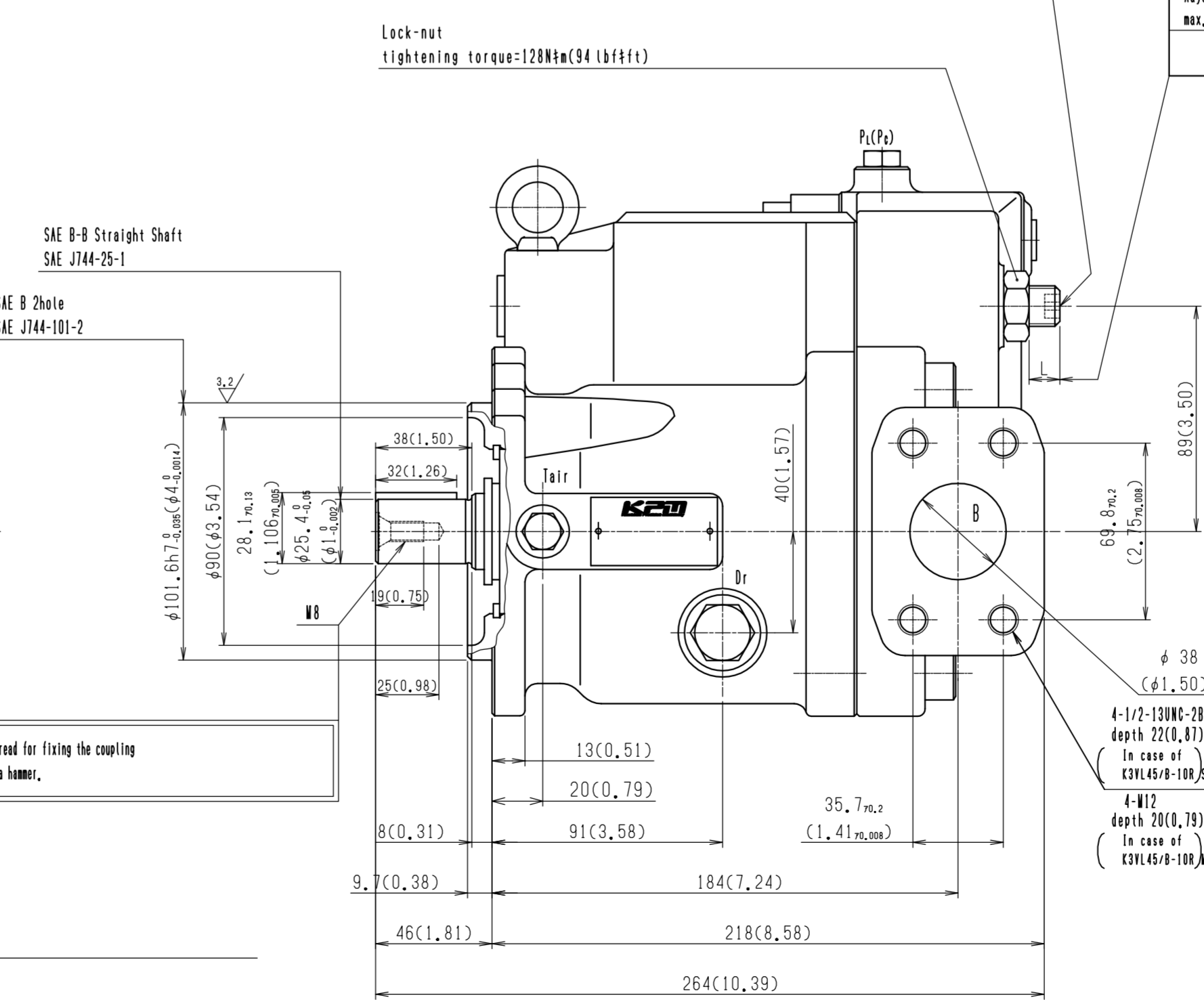
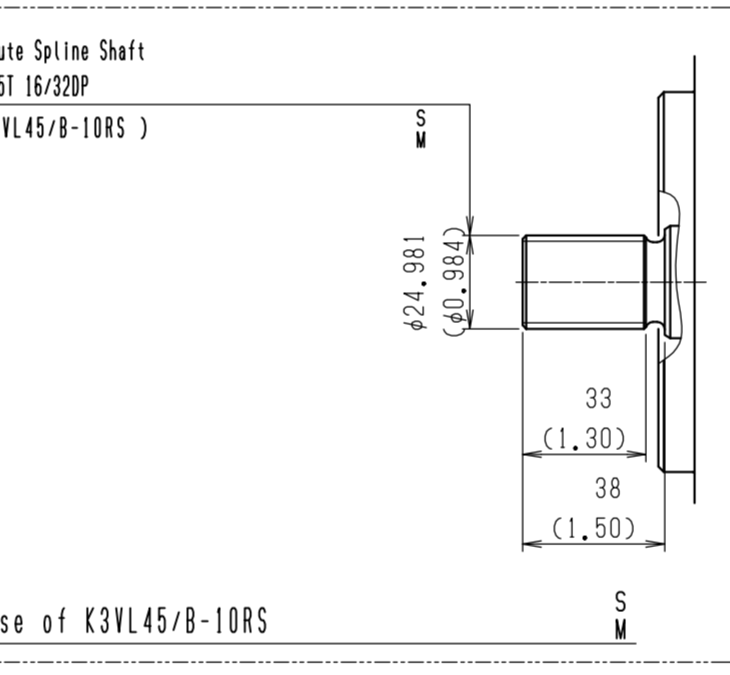
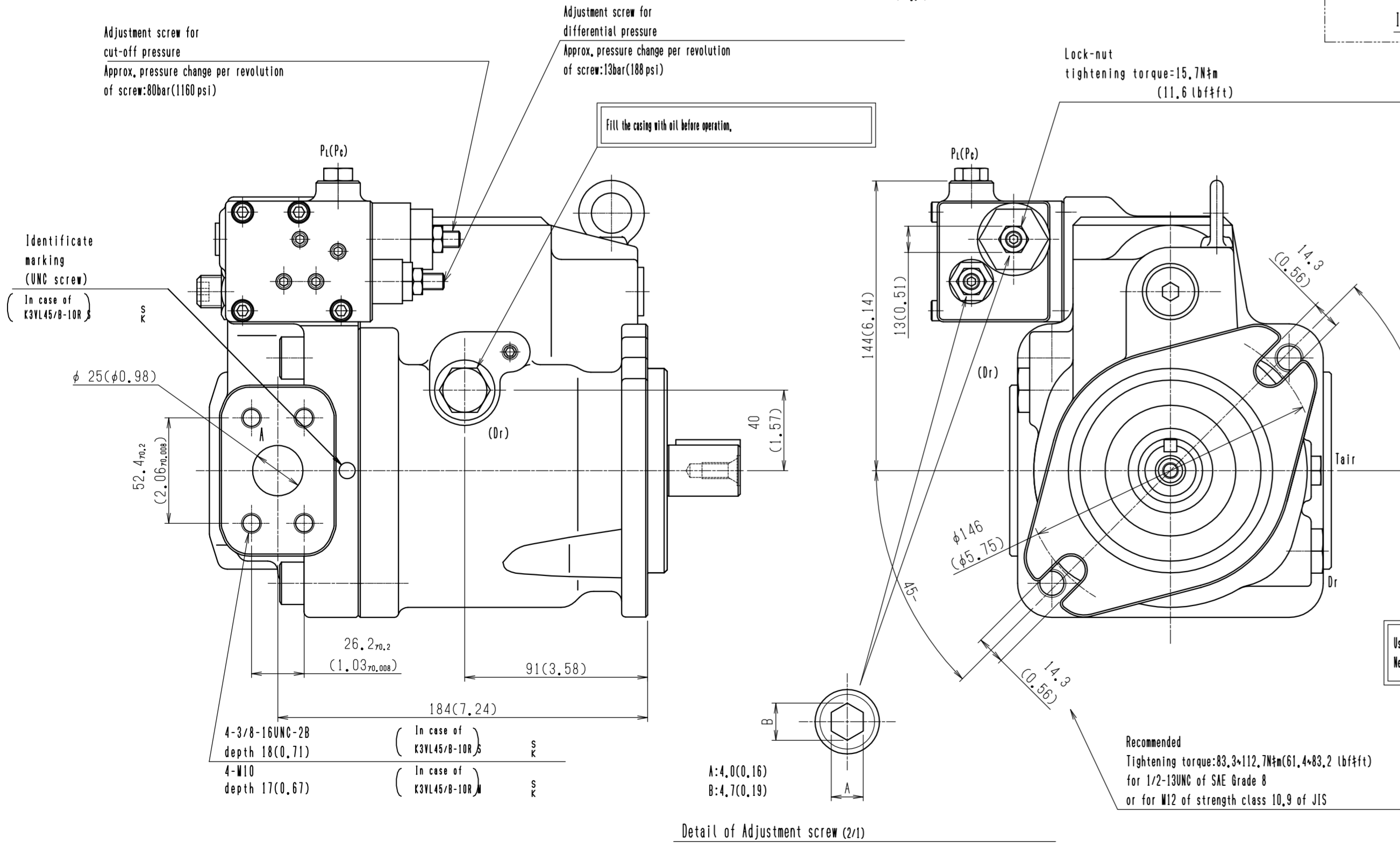
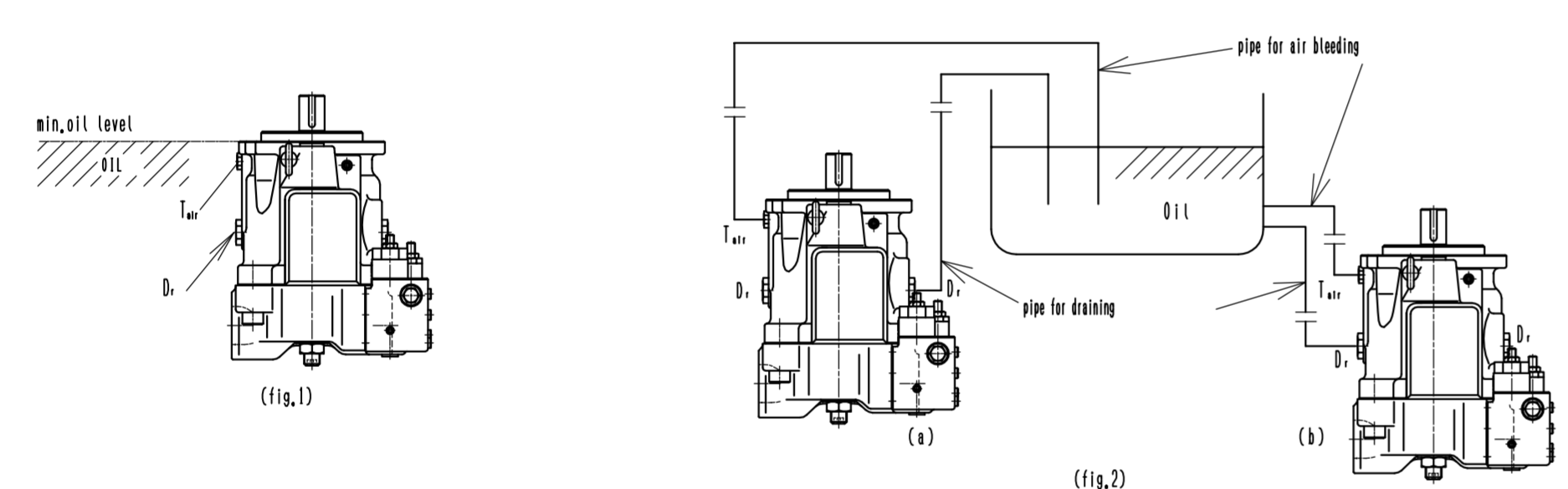


Port name	Port size	On delivery	Tightening torque (N·m) (lbfft)
A	Delivery port	SAE J518C Std, pressure(cod66)1/1?	57(42.0)
B	Suction port	SAE J518C Std, pressure(cod66)1/2?	98(72.3)
Dr	Drain port	SAE J1939/1 Straight thread P-Ring boss 1/2" NPT, take 3/4-20UNF-2B	98(72.3)
Pc	Load sensing port(Type L0)	SAE J1939/1 Straight thread P-Ring boss 1/4" NPT, take 7/16-20UNF-2B	12(8.7)
Pa	Pressure control port(Type PD)	SAE J1939/1 Straight thread P-Ring boss 1/4" NPT, take 7/16-20UNF-2B	12(8.7)
Tair	Air bleeder port	SAE J1939/1 Straight thread P-Ring boss 1/4" NPT, take 7/16-20UNF-2B	12(8.7)

Notes on mounting and operation

- The pump shaft and flange surfaces should be cleaned. Remove an anti-rust material.
 - Do not apply any form of axial loading to the pump shaft.
 - The uppermost drain port should be used and the drain piping should be so connected as to keep the casing filled with oil.
 - Keep the casing pressure below 1 bar (14 psi) normally, and below 4 bar (58 psi) at its peak.
 - Make sure the drain piping led into the oil tank is kept below the surface of the oil (to prevent airtion).
 - Make sure the suction pressure in the suction flange is kept above 0 bar (0 psi) normally.
 - Mineral antiwear type hydraulic oil should be used.
 - For satisfactory service life of the pump in application, the operating fluid should be continuously filtered to a minimum cleanliness level of NAS1638 class 9 or 18/15 to ISO/DIS 4406.
 - Provide a 150 mesh (100µm) strainer in the suction line.
 - Install a 10µm filter in the return line.
 - Allowable oil temperature range : -20~95°.
 - Oil viscosity range : 10~1000cSt when 200~1000cSt, take warming up before real working.
 - Caution for the vertical mounting.
The oil level in the tank should be upper than the pump mounting flange. (fig. 1)
if the oil level is lower than the pump level, forced lubrication should be made from the air bleeder port. (flow 1~2 l/min)
- Installation within a tank
 - Open the drain port and the air bleeder port.
 - Installation outside a tank (fig. 2)
 - Pipe the drain port and the air bleeder port to tank.
 - If the pipe for draining or air bleeding is upper than the oil level, it should be filled with oil before starting the pump.



Operating specifications

Displacement	cm ³ (in ³)	45(2.75)
Max. self priming speed	min ⁻¹	2700 (Clockwise viewed from shaft end)
Rated pressure	bar(psi)	320(4600)
Peak pressure	bar(psi)	350(5000)
Pump model name		K3VL45/B-10R SS LO KM

General machining tolerances	Surface roughness(Ra)	Revision
Division of dimensions		
0.3 and under	12.5µ (▽ , equivalent to 10.7)	
Over 0.3 to 250 inchi	16.0	
Over 250 to 1000 inchi	3.2µ (▽ , equivalent to 12.5)	
Over 1000 to 2500 inchi	16.0	
Over 2500 to 6300 inchi	3.2µ (▽ , equivalent to 12.5)	
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